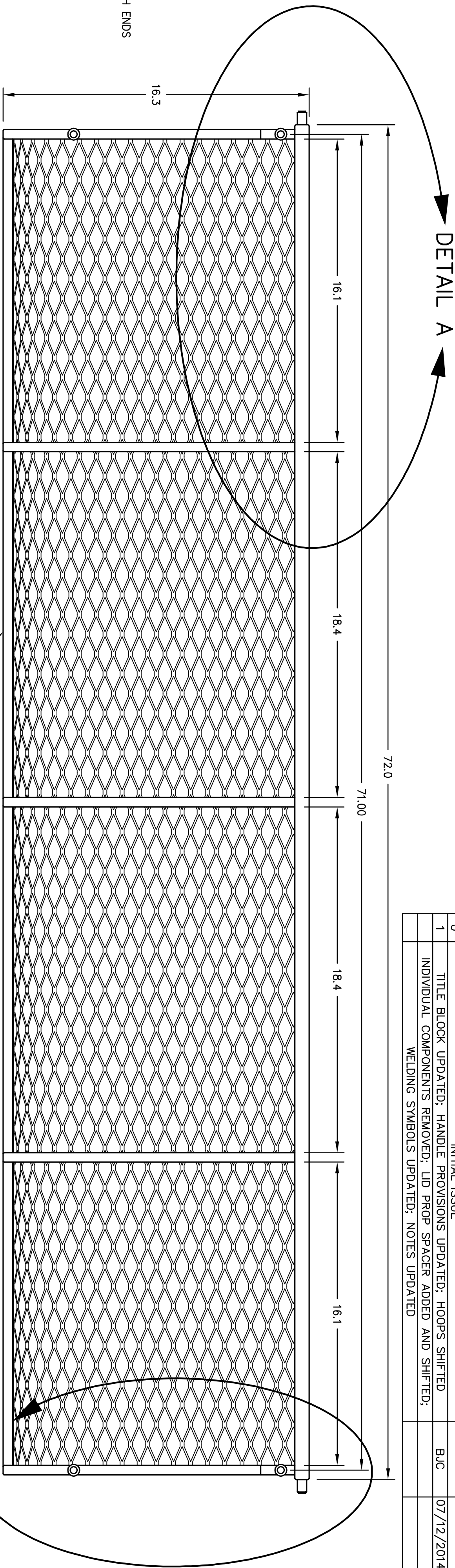
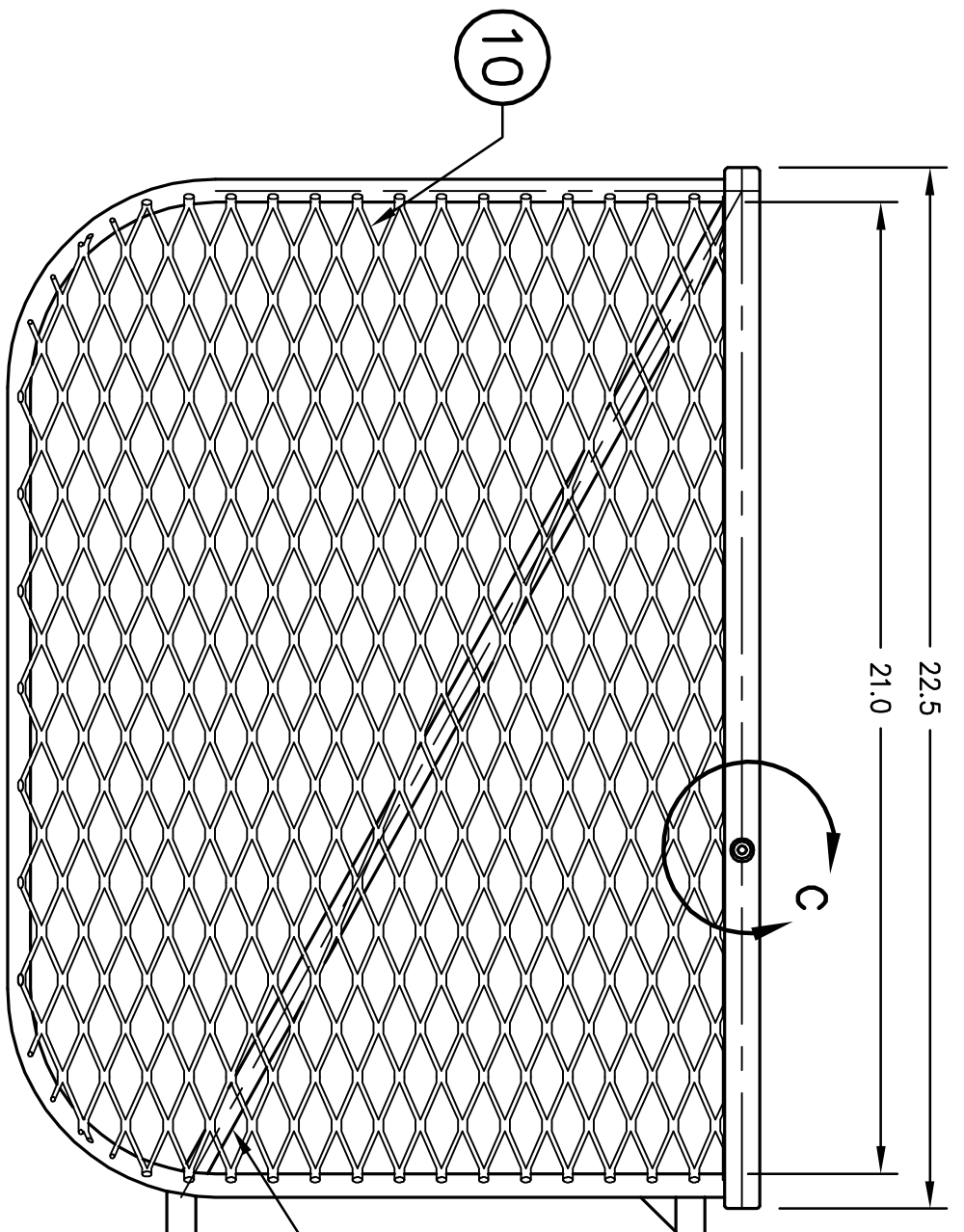
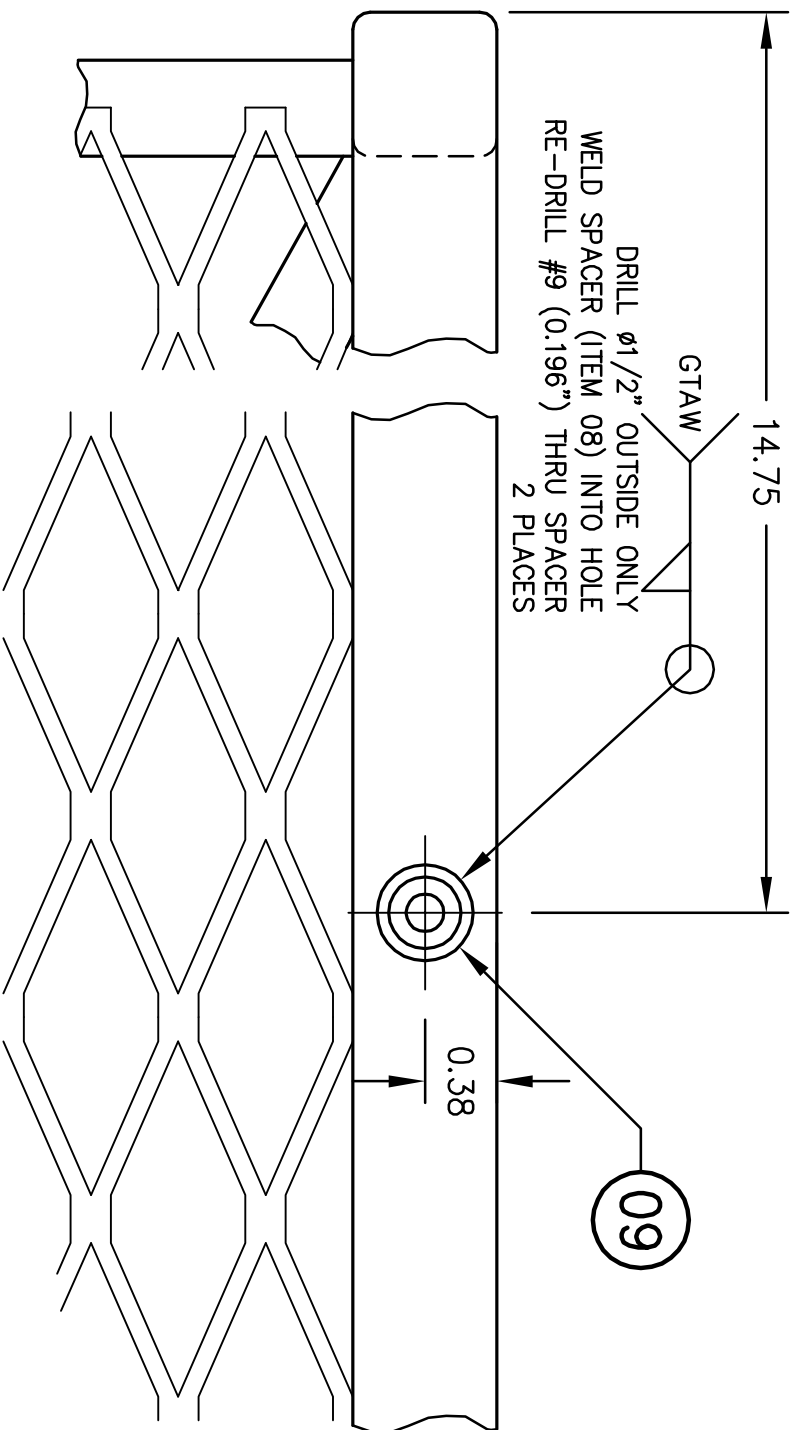


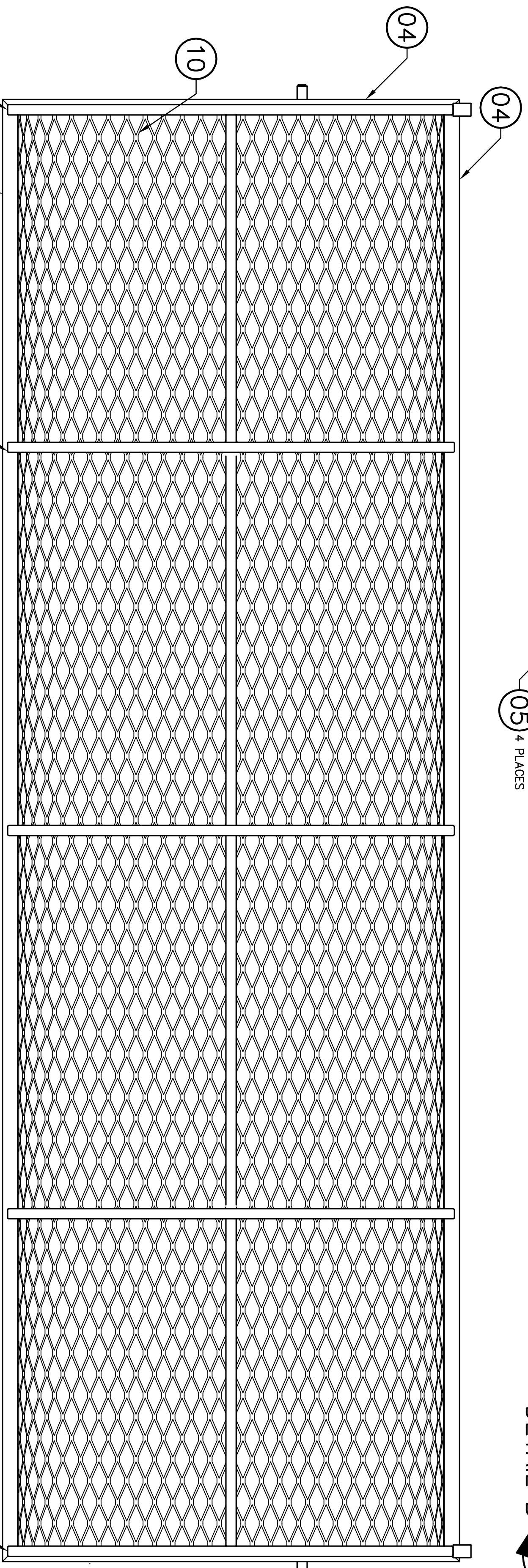
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REV.	DESCRIPTION OF CHANGE	INITIALS	DATE	
0	INITIAL ISSUE			
1	TITLE BLOCK UPDATED: HANDLE PROVISIONS UPDATED: HOOPS SHIFTED	BAC	07/12/2014	
	INDIVIDUAL COMPONENTS REMOVED: LID PROP SPACER ADDED AND SHIFTED:			
	WELDING SYMBOLS UPDATED: NOTES UPDATED			



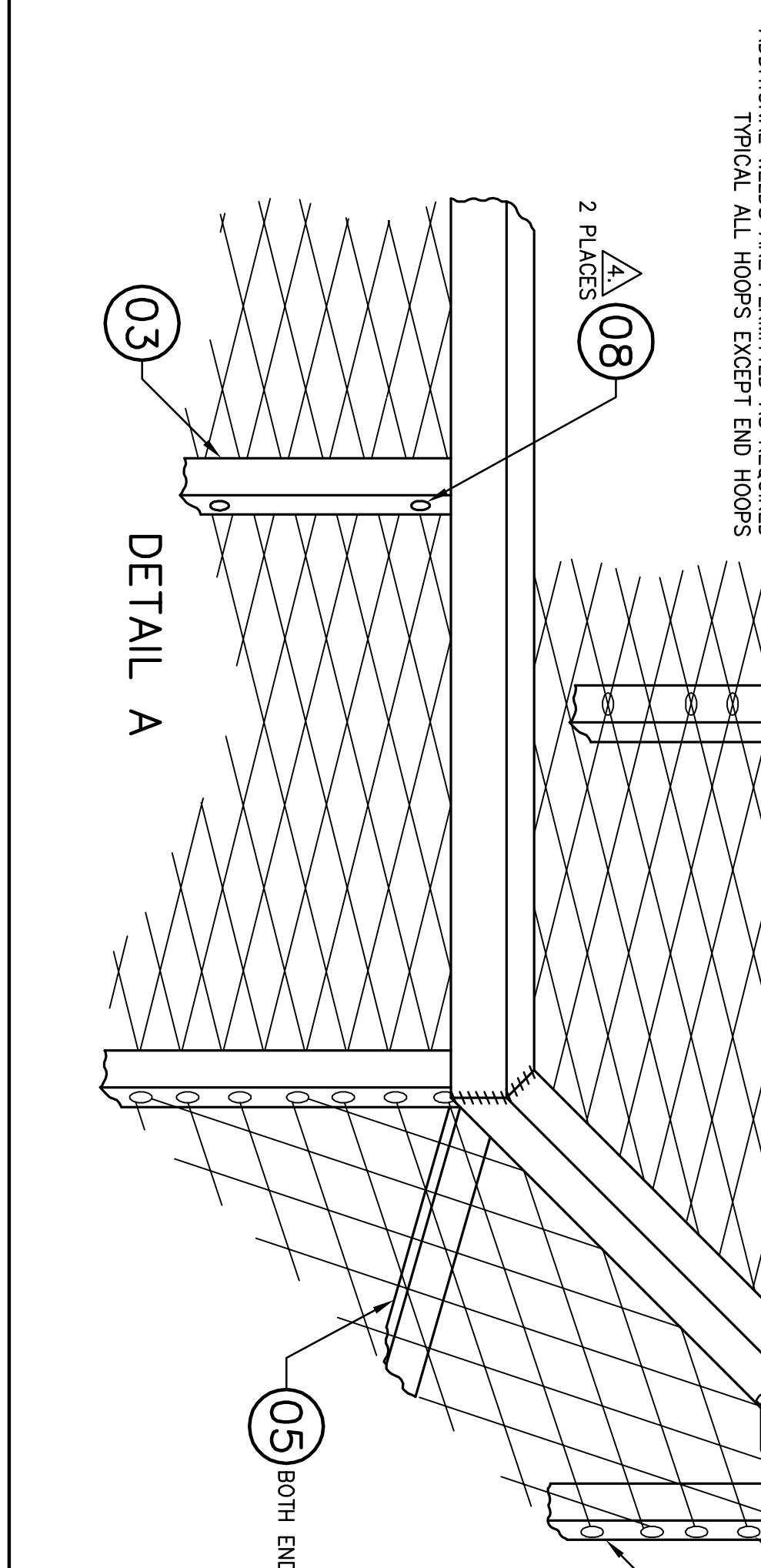
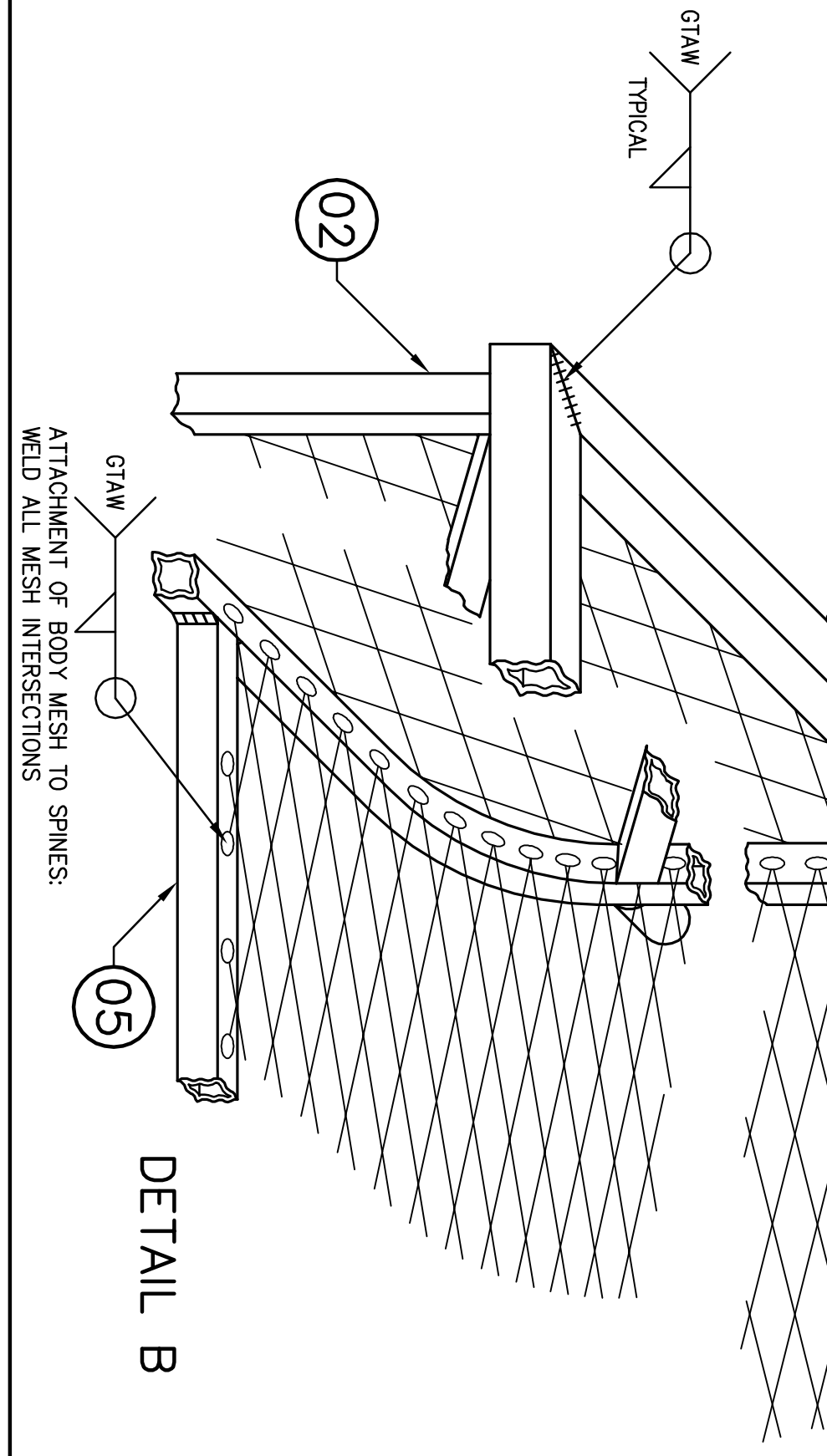
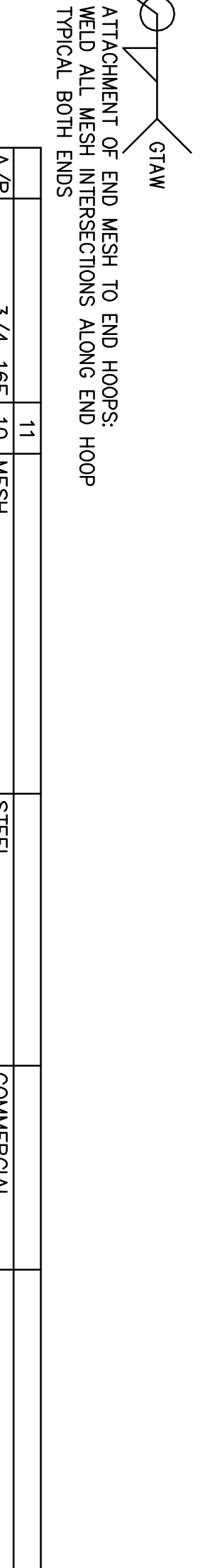
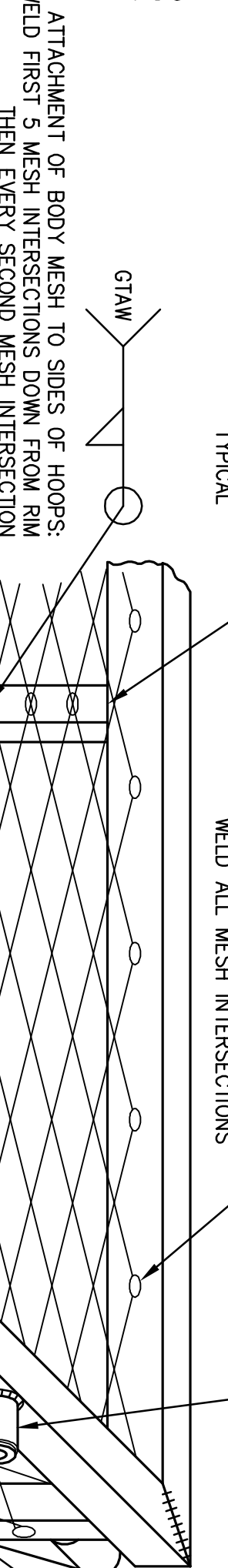
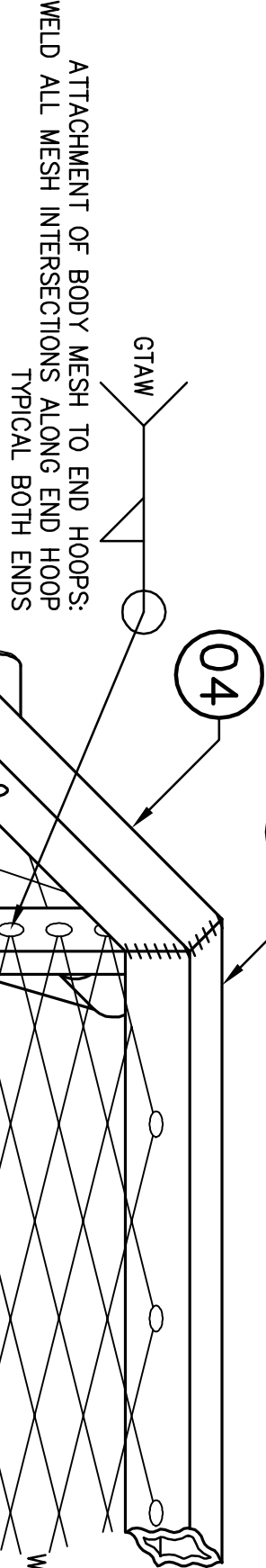
- NOTES:
1. REMOVE ALL BURRS AND BREAK SHARP EDGES
 2. PRIOR TO WELDING, DRILL #30 (0.129) VENT HOLES IN ASSEMBLY FOR VENTING OF WELD GASES. WHEN ASSEMBLY IS COMPLETE, FILL ALL EXPOSED VENT HOLES WITH ROSETTE WELD.
 3. WELDING OF 4130 STEEL TO BE COMPLETED BY GTAW METHOD TO AMS 2685C.
 - 4.130 AND 1018 STEEL: WELDING ROD SHALL CONFORM TO ER70S-2 OR EQUIVALENT.
 - STAINLESS AND 4130 STEEL: WELDING ROD SHALL CONFORM TO ER308L OR EQUIVALENT.
 - ▲ INSTALL ITEM 08 (BASKET HANDLE PROVISIONS ASSEMBLY) IN ACCORDANCE WITH AERO DESIGN LTD. DRAWING 84262 BEFORE WELDING HOOPS TO RIM.
 5. FINISH: THOROUGHLY CLEAN AND POWDER COAT BASKET ASSEMBLY.



DETAIL C
SCALE 1:1
VIEW LOOKING AT FRONT RIM OF BASKET



01 BASKET BODY ASSEMBLY



QTY	PART NO.	ITEM	DESCRIPTION	MATERIAL	MATERIAL SPEC	STOCK SIZE
11	3/4-16F	10	MESH	STEEL	COMMERCIAL	
2	49215-01	09	SPACER			
1	84262-01	08	BASKET HANDLE PROVISIONS ASSEMBLY			
		07				
A/R	--	05	TUBE	4130 STEEL, COND. N	ML-T-6736	0.5 X 0.035 SOR. TUBE
A/R	--	04	TUBE	4130 STEEL, COND. N	ML-T-6736	0.75 X 0.035 SOR. TUBE
3	49210-02	03	HOOP			
2	75121-01	02	END HOOP			
1	75111-01	01	BASKET BODY ASSEMBLY			
01						

APPROVALS	DATE	LIST OF MATERIALS
DRAWN: JEFF CLARKE	29 JUNE 2007	
CHECKED: E. BURGOIN	06 SEPT 2007	
UNLESS OTHERWISE SPECIFIED DIMENSIONS ARE IN INCHES. TOLERANCES ON: ANGLES X.XXX ±0.010 X.XX ±0.03 X.X ±0.1		

SCALE 1 : 4	DWG. SIZE	DWG. NO.	REV.
SHEET 1 OF 1	A1	75111	1

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